SECTION 1: PRODUCT IDENTIFICATION

<table>
<thead>
<tr>
<th>PRODUCT NAME</th>
<th>Coated paper RP-NE, RPL-NE y RPK-NE</th>
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</thead>
<tbody>
<tr>
<td>PRODUCT DESCRIPTION</td>
<td>Coated paper with low density polyethylene (LDPE)</td>
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<tr>
<td>RECOMMENDED USE</td>
<td>Food packaging and associated applications</td>
</tr>
<tr>
<td>MANUFACTURER</td>
<td>OBEN HOLDING GROUP.</td>
</tr>
<tr>
<td>EMERGENCY PHONE</td>
<td>(511)-7157000</td>
</tr>
</tbody>
</table>

SECTION 2: IDENTIFICATION OF HEALTH HAZARDS

This product is not considered carcinogenic by IARC, NTP, OSHA, or ACGiH.

SUMMARY OF HEALTH RISKS AND THE SYMPTOMS OF EXPOSURE:
Particles or scratch of the product may cause mechanical irritation of the skin and eyes by prolonged exposure.

MAIN INCOME ROUTES:
Contact with the skin and eyes.

SHARP EFFECTS:
It can cause mechanical irritation of the skin and eyes.

FIRE FORMATION:
When the product is exposed to high temperatures or fire for extended periods of time it can burn or produce fire generating toxic fumes that may include oxides of carbon and nitrogen.

SECTION 3: COMPOSITION

<table>
<thead>
<tr>
<th>CHEMICAL COMPOSITION</th>
<th>Cellulose</th>
<th>CAS N° 65996-61-4</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>Calcium Carbonate</td>
<td>CAS N° 471-31-1</td>
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<tr>
<td></td>
<td>Kaolin</td>
<td>CAS N° 1332-58-7</td>
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<tr>
<td></td>
<td>LDPE</td>
<td>CAS N° 900288-4</td>
</tr>
</tbody>
</table>

FORM: Film
ODOR: Odorless
COLOR: White
SECTION 4: FIRST AID

EYE CONTACT:
This is an inert solid product, if any particle of material enters the eye; it can mechanically irritate the eyes, causing redness or tearing, so should rinse with large amounts of water for 15 minutes. Receive immediate attention.

FOOD CONTACT:
Coated paper with polyethylene is compatible with many types of industry including the food packaging industry. In general this product complies with the regulations in the country. As such it does not represent a danger when in contact with food.

INGESTION:
Coated paper with polyethylene is inert and non-toxic. Its intake is not recommended. If this happens, consult a doctor.

SKIN CONTACT:
Coated paper with polyethylene does not cause any damage in contact with the skin. However, if an unexpected allergic reaction occurs, consult a doctor.

SECTION 5: FIRE MEASURES

MEANS OF EXTINCTION:
Water Spray, Carbon Dioxide (CO2), Foam, Dry Powder.

AUTO-IGNITION TEMPERATURE:
>450 °F (232 °C).

TEMPERATURE OF SELF-IGNITION:
By ignition with flame, it produces H2O and CO2, it can also produce CO. The gases released are irritating and toxic.

PRECAUTIONS TO AVOID FIRE AND / OR EXPLOSION:
Avoid storage with fuels or flammable products. Keep the product away from flames or sparks. If the product comes into contact with acids, alkalis or any other harmful chemical, its use should be avoided.

FIRST AID:
In case of smoke inhalation, the person must be removed from the place to breathe fresh air as soon as possible, if necessary to apply artificial respirator. It must be taken for medical attention immediately. If the clothing or person comes in contact with molten plastic, it should be washed with cold water until it cools. In case the skin comes in contact with the molten plastic material, the patient should be referred for immediate medical assistance and in no case should be treated to peel off the solidified from skin.

SECTION 6: MEASURES AGAINST ACCIDENTAL SPILLS

SPILL PROCEDURES:
Normal cleaning techniques and place the waste of material in a container, avoid leaving the film lying on the floor to prevent the staff from slipping when stepping.
SECTION 7: HANDLING AND STORAGE

FILM STORAGE:
Polyethylene coated paper films do not require special storage conditions, storage temperatures are recommended should not exceed 86 °F (30 °C). Another recommendation is that films should not be exposed directly to the sun or rain during storage. As a protective measure against dust during storage, it is recommended that the film be kept in its original packaging until the product is used.

SECTION 8: PERSONAL PROTECTION / EXPOSURE CONTROL

The use of gloves and normal work protection equipment is recommended. If you are working in areas where the material is melting (Example: Near sealing bars or rollers of hot packaging machines) it is recommended to use gloves for heat protection.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

SPECIFIC GRAVITY at 77 °F: 1.4.
SOLUBILITY IN WATER, wt% at 77 °F: Insoluble.

SECTION 10: REACTIVITY AND STABILITY

STABILITY: Stable
CONDITIONS TO AVOID INSTABILITY: Not applicable
RISKY POLYMERIZATION: Will not happen
CONDITIONS TO AVOID RISKY POLYMERIZATION: Not applicable
DECOMPOSITION PRODUCTS: CO, CO₂
MATERIALS AND CONDITIONS TO AVOID INCOMPATIBILITY:
The decomposition of polymer occurs at temperatures greater than 265 °C.

SECTION 11: TOXICOLOGICAL INFORMATION

Not toxic.

SECTION 12: ECOLOGICAL INFORMATION

When the material is available in its available form, there is no ecological effect or damage. When burned it releases only H₂O, CO₂ and CO. The product does not contain additives based on heavy metals such as Cd, Pb, Hg or Cr. Cellulose fiber degrades slowly in water, calcium carbonate dissociates in water and ions are widely found in natural waters.

SECTION 13: DISPOSITION CONSIDERATIONS

DISPOSITION AND RECOMMENDATION OF RECYCLING:
The paper film coated with polyethylene is not soluble in water. It is deposited in sanitary warehouses and degrades very slowly. The film that is printed is not classified as special trash and can be recycled several times. The tubes that make up the coils are made of cardboard can be used several times.
If reuse becomes impossible, they can be disposed of together with similar materials (such as paper and wood).

SECTION 14: INFORMATION FOR ITS TRANSPORTATION

It is not classified as a dangerous product; its transport is not regulated.

SECTION 15: REGULATION

None.

SECTION 16: ADDITIONAL INFORMATION

The information presented here is true and has come from the work and opinions of qualified people; however, nothing contained in this information should be taken as a guarantee or representation in which OBEN HOLDING GROUP has legal responsibility. The user must take any recommendation in the specific context of the intended use to determine if they are appropriate.