



OBEN OBEN OBEN OBEN OBEN  
**BOPP**



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# Commercial Films Catalog

## BOPP

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### Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)										
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA	
BaseFilm	BCm	Clear, two side heat sealable, one side medium hot slip, one side corona treated	Pasta packaging with automatic stacking	T	N	17, 20, 25, 30	✓	✓	-	-	-	-	-	-	-	-	
	BCb	Clear, two side heat sealable, one side high COF, one side corona treated	Pet food packaging	T	N	17, 20	-	✓	-	-	-	✓	-	-	-	-	
ClearFilm	FC	Clear, one side heat sealable, high transparency, optical brightener	Flowers packaging	T	N	30, 35, 40, 50	-	-	-	-	✓	-	-	-	-	-	
	FCH	Clear, one side heat sealable, high transparency, optical brightener	Flowers packaging	T	N	30, 35	-	✓	-	-	-	-	-	-	-	-	
FogFilm	SEf-TT	Clear, antifog, two side corona treated	Excellent anti-fog performance in cold applications	T	T	20, 25, 30, 35, 40	-	-	-	-	-	-	✓	✓	✓	-	
SealFilm	SC	Clear, two side heat sealable, one side corona treated	General use, flexible packaging	T	N	15, 17, 18, 20, 23, 24, 25, 30, 35, 38, 40, 50	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	
	SCx	Clear, two side heat sealable, high wettability on corona treated side	Snack and candy packaging	T	N	25, 30	-	✓	✓	-	-	✓	✓	-	-	-	-
	SL	Clear, two side heat sealable, one side very low SIT, one side corona treated	Inner layer, high-speed packaging	T	N	17, 20, 23, 25, 30	-	✓	-	-	-	✓	✓	✓	✓	✓	-
	SA	Clear, two side heat sealable, one side ultra low SIT, one side corona treated	Inner layer, high-speed packaging	T	N	35	-	-	-	-	-	-	-	-	✓	-	-
SealFilmBio	SCe	Clear, oxobiodegradable, two side heat sealable, one side corona treated	Flexible oxo-biodegradable packaging	T	N	15, 20, 25	-	-	-	-	-	✓	✓	-	-	-	-
	TH	Plain, one side corona treated	Adhesive tapes	T	N	20, 22, 30, 40	✓	✓	-	-	-	-	✓	-	-	-	-
PlainFilm	LH	Plain no sealable, one side corona treated	Outer layer, high-speed packaging	T	N	15, 20, 30, 35	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	-
	LHH-TT	Plain, high thermal resistance, two side corona treated.	-	T	T	20	-	-	-	-	-	-	-	-	-	✓	-
	LH-TT	Plain non sealable, two side corona treated	Roll-fed labels	T	T	20	-	✓	✓	-	-	-	✓	-	-	-	-

#### KEY:

Treatment:	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

(\*) For technical data sheets of films produced in Portugal and Poland, please contact the EU Sales team at [saleseurope@obengroup.com](mailto:saleseurope@obengroup.com)

# Commercial Films Catalog

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### Matte

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)										
				Out.	Ins.		Thickness (µm)		ARG	PER	ECU	COL	SLV	MEX	PRT	POL	BRA
MatteFilm	SD	Two side heat sealable, one side matte, one side corona treated	Flexible packaging	T	N	17, 20, 25, 30	✓	✓	✓	-	-	-	✓	✓	✓	✓	-
	BD	Two side heat sealable, one side matte, corona treated on reverse side	Flexible packaging	T	N	17	-	✓	-	-	-	-	✓	-	-	-	-
	BDb	Two side heat sealable, one side high COF matte, one side corona treated	Pasta packaging with automatic stacking, Pet food	T	N	20	-	-	-	-	-	-	-	✓	✓	-	-
	LD	Non sealable, one side corona treated	Flexible packaging, stand up pouches	T	N	20	✓	✓	✓	-	-	-	-	-	-	-	-
MatteFilmBio	SDe	Two side heat sealable, oxobiodegradable, one side matte, corona treated on reverse side	Flexible packaging	T	N	20	-	-	-	-	-	-	-	✓	-	-	-

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# Commercial Films Catalog

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### White and Cavitated

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)									
				Out.	Ins.		Thickness (µm)		ARG	PER	ECU	COL	SLV	MEX	PRT	POL
PerlaFilm	PC	White cavitated, two side heat sealable, one side corona treated	High speed flexible packaging for ice cream, chocolates	T	N	25, 30, 35, 40	-	✓	✓	-	✓	-	✓	✓	✓	-
OpaqueFilm	OC	White highly cavitated, two side heat sealable, one side corona treated	Monolayer, high opacity, industrial food or ice cream and snacks packaging	T	N	30, 38, 40	-	-	✓	-	-	-	-	-	-	-
WhiteFilm	WC	Full density white, two side heat sealable, one side corona treated	Flexible packaging with good seal strength	T	N	20, 30	-	-	✓	-	-	-	-	✓	-	-

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# Commercial Films Catalog

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### Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant (*)									
				Out.	Ins.		Thickness (µm)		ARG	PER	ECU	COL	SLV	MEX	PRT	BRA
MetalFilm	ML	Metallized, high barrier, heat sealable with very low SIT	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20, 25, 30	✓	✓	✓	✓	✓	✓	✓	-	-	-
	MA	Metallized, high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	15	-	-	✓	-	-	-	-	-	-	-
	MC	Metallized, high barrier, heat sealable	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20, 25, 30	-	✓	-	-	-	-	-	✓	✓	-
	MLH	Metallized, high barrier with high thermal resistance, heat sealable with very low SIT	Extrusion laminations, Inner layer, high-speed packaging, food packaging	M	N	15, 17, 18	-	-	-	-	-	✓	✓	-	-	-
MetalFilmBio	MLHe	Metallized, oxobiodegradable, high barrier with high thermal resistance, heat sealable with very low SIT	-	M	N	15, 17	-	-	-	-	-	✓	✓	-	-	-
MetalFilm+	NL	Metallized, very high barrier, heat sealable with very low SIT	Inner layer, high-speed packaging, food packaging	M	N	15, 17, 20	-	✓	-	-	✓	-	-	-	-	-
	NA	Metallized, very high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	15	-	✓	-	-	✓	-	✓	-	✓	-
MetalFilm++	UA	Metallized, ultra high barrier, heat sealable with ultra low SIT	Inner layer, high-speed packaging, food packaging	M	N	17	-	-	-	-	✓	-	-	-	-	-
	UH-MT	Metallized, ultra high barrier, one side corona treated	Middle layer in trilaminations, cold seal receptive, food packaging	M	T	17	-	✓	-	-	-	-	-	-	-	-

#### KEY:

Treatment:	N	Untreated
	M	Metallized
	T	Corona
	F	High energy

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# Commercial Films Catalog

## CAST

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### Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	ESP
ClearFilm	CT	High flexibility and transparency, two side heat sealable, one side corona treated	Bread and pasta packaging, refrigerated food	T	N	16, 20, 25, 30, 35, 40, 45	-	✓	-	-	-	-	-	✓	-
	CTH	High flexibility, one side heat sealable and corona treated, one side non sealable	Lollipop packaging, grape bags, laminations with PE	T	N	20	-	✓	-	-	-	-	-	-	-
FogFilm	CCf	Antifog, two side heat sealable, one side corona treated	Fresh fruits and vegetables packaging	T	N	35	-	-	-	-	-	-	-	✓	-
RetortFilm	CR	Retort, one side heat sealable, one side corona treated	Retort pouches as tuna, beans, pet food and baby food. Packaging that undergoes sterilization processes in autoclaves	T	N	60, 70, 80, 100	-	✓	-	-	-	-	-	-	-
SealFilm	CC	Two side heat sealable, one side corona treated	Bread, pasta, grains, general lamination and textiles packaging	T	N	17, 20, 25, 29, 30, 35, 38, 40, 45, 50, 56, 60	-	✓	-	-	-	-	✓	-	-
	CCH	One side heat sealable, one side corona treated	Laminations with sealable PP or PE	T	N	20, 25, 28, 30, 35, 40, 45, 50, 55, 60, 70, 75	-	-	-	-	-	-	-	✓	-
	CCHj	Antistatic, one side heat sealable, one side corona treated	Laminations with PE for materials that require antistatic	T	N	25, 30	-	-	-	-	-	-	-	✓	-
	CL	Two side heat sealable, one side very low SIT, one side corona treated	Packaging pasta, bread and grains	T	N	30, 60	-	✓	-	-	-	-	-	-	-
PlainFilm	CLH	High transparency, one side heat sealable with very low SIT, one side high thermal resistance and corona treated	Packaging pasta, bread and grains	T	N	50, 55, 60	-	-	-	-	-	-	-	✓	-
	CA	Two side heat sealable, one side corona treated, one side ultra low SIT	Lamination, very high speed packaging, seal through dust contaminants	T	N	25, 30, 75	-	✓	-	-	-	-	-	-	-
	CH	Non sealable, one side corona treated	Lamination or yarn bags	T	N	25	-	✓	-	-	-	-	-	-	-
PeelFilm	CHC	Non sealable, one side corona treated with high adhesiveness	Marshmallows, Laminations with Sealable CPP and PE	T	N	25	-	✓	-	-	-	-	-	-	-
	CPz	Peelable, high seal strength, one side corona treated	Lidding	T	N	50	-	-	-	-	-	-	✓	-	-

#### KEY:

Treatment:

N Untreated

T Corona

# Commercial Films Catalog

## CAST

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### Metalлизed

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
MetalFilm	CMC	Metalized high barrier, one side heat sealable	Coffee, fruit cake and snacks packaging	M	N	25, 30	-	✓	-	-	-	-	-	-	-

### White

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
WhiteFilm	CWC	White, two side heat sealable, one side corona treated	Chocolates, snacks	T	N	20, 25	-	✓	-	-	-	-	✓	-	-
	CTW	White, high flexibility, two side heat sealable, one side corona treated	High performance aplications	T	N	40, 50	-	✓	-	-	-	-	-	-	-
	CWLH	White, one side corona treated with heat resistance, one side heat sealable with very low SIT	Sachets, snacks, stand up pouches	T	N	25, 28	-	✓	-	-	-	-	-	-	-
	CWAHj	Antistatic, white, one side corona treated with heat resistance, one side heat sealable with ultra low SIT	Powder sachets, snacks, stand up pouches	T	N	28	-	✓	-	-	-	-	-	-	-

### KEY:

Treatment:

N Untreated

T Corona

**BOPE**

A circular logo with a blue background. The word "OBEN" is repeated five times in a circular pattern around the perimeter. In the center of the circle, the word "BOPE" is written in large, bold, white letters.

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# Commercial Films Catalog

## BOPE

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### Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
PlainFilm	HLH	Good stiffness and thermal resistance, one side corona treated	Snacks, nuts, fresh fruits and vegetables, frozen fruits, stand-up pouch for pets, super premium pet food	T	N	25	-	-	-	✓	-	-	-	-	-

#### KEY:

Treatment:	N	Untreated
	T	Corona
	M	Metallized
	C	Copolyamide

**BOPA**

A circular orange sign with the word "OBEN" repeated eight times around the perimeter in white, bold, sans-serif capital letters. In the center of the circle, the word "BOPA" is also written in a large, white, bold, sans-serif font.

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# Commercial Films Catalog

## BOPA

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### Transparent

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
PlainFilm	AT	One side corona treated	Frozen foods, dairy products, vacuum packaging, lids for plastic trays	T	N	8, 12, 13, 15, 20, 25	-	✓	-	-	-	-	-	-	-
	AT-TT	Two side corona treated	Stand-up pouches (liquids), bag in box, medical applications	T	T	12, 15, 25	-	✓	-	-	-	-	-	-	-
	ATr	Retortable, one side corona treated	-	T	N	15	-	✓	-	-	-	-	-	-	-
	ATr-TT	Retortable, two side corona treated	Tuna Fish pouches, prepared food, pet food (with moisture)	T	T	15	-	✓	-	-	-	-	-	-	-
	ATg	High scratch resistance, one side corona treated	Thermolamination with cardboard for soft covers of books	T	N	12	-	✓	-	-	-	-	-	-	-
	ATx	High slip level, one side corona treated	Low COF for VFFS packaging	T	N	15	-	✓	-	-	-	-	-	-	-

#### KEY:

Treatment:	N	Untreated
	T	Corona
	M	Metallized
	C	Copolyamide

# Commercial Films Catalog

## BOPA

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### Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)		ARG	PER	ECU	COL	SLV	MEX	PRT
MetalFilm	AM-MN	Metalized, high oxygen barrier, one side corona treated	Helium balloons, flexible packaging	M	N	10, 12	-	✓	-	-	-	-	-	-	-

### KEY:

#### Treatment:

- N** Untreated
- T** Corona
- M** Metallized
- C** Copolyamide

A circular logo with the word "OBEN" repeated five times around the perimeter in a clockwise direction. The center of the circle contains the word "BOPET" in a large, bold, sans-serif font.

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# Commercial Films Catalog

## BOPET

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### Metallized

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant								
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	POL
MetalFilm	EMa-MQ	Metalized outside, copolyester treated inside	Pouches for surface printing	M	Q	12	-	✓	-	✓	-	-	-	-	-
	EMk-MN	Metalized outside, twistable	Monolayer sweet wrapping, candies, tablets, single or double twist application.	M	N	18, 23	-	✓	-	-	-	-	-	-	-
	EMq-MT	Very high adhesion metallized film outside, corona treated inside.	Triple lamination for hot filling	M	T	12	-	✓	-	✓	-	-	-	-	-
MetalFilm +	ENq-MT	High optical density metal deposition with very high adhesion outside, corona treated inside.	Triple lamination for hot filling and high barrier products	M	T	9, 12	-	✓	-	✓	-	-	-	-	-

### KEY:

Treatment:	M	Metallized
	N	Untreated
	T	Corona
	A	Acrylic
	Q	Copolyester
	C	Coextruded Copolyester
	H	Hybrid
	R	Highly Crosslinked Copolyester
	B	High Adherence Acrylic
	S	Antistatic



COATING

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# Commercial Films Catalog

## EXTRUSION COATED

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### Films and Paper

Family	Code of film type	Description of film	Application	Code of treatment		Standard product	Plant									
				Out.	Ins.		Thickness (µm)	ARG	PER	ECU	COL	SLV	MEX	PRT	ESP	POL
ThermalFilm	RH-TV	Glossy BOPP film, corona outside, EVA coating inside	Graphic industry, glossy finish	T	V	15-10	-	✓	-	-	-	-	-	-	-	-
	RD-TV	Matte BOPP film, EVA coating inside, corona outside	Graphic industry, matte finish	T	V	12-06, 15-13, 15-10	-	✓	-	-	-	-	-	-	-	-
	REM-QV	Metallized BOPET film encapsulated on EVA coating, copolyester treated outside	Graphic industry, metallic finish	Q	V	12-10	-	✓	-	-	-	-	-	-	-	-
PolyMetalFilm	RM-YL	Metallized BOPP film encapsulated on LDPE with corona treatment, very low SIT on one side	Snacks with gas flush, longer shelf life	Y	L	17-10	-	✓	-	-	-	-	-	-	-	-
	REM-QY	Metallized BOPET film encapsulated with treated LDPE, Copolyester treated outside	Industrial applications of thermal insulation. Thermal lamination with PE foam or bubble sheets	Q	Y	12-10	-	✓	-	-	-	-	-	-	-	-
PolyPaper	RP-NE	White coated paper, Heat sealable LDPE coating inside	Sugar sachets, salt, sandwich wrapping and various packaging papers requiring certain barrier to fats	N	E	40-20, 50-20	-	✓	-	-	-	-	-	-	-	-
	RPL-NE	Machine Glassed paper, Heat sealable LDPE coating inside		N	E	40 - 10	-	✓	-	-	-	-	-	-	-	-
	RPK-NE	Natural kraft paper, Heat sealable LDPE coating inside		N	E	40-15	-	✓	-	-	-	-	-	-	-	-
	RPK-NB	Natural kraft paper, Heat sealable Biopolymer coating inside		N	B	40-15, 40-20	-	✓	-	-	-	-	-	-	-	-
	RPG-NE	Machine Glassed paper, Heat sealable LDPE coating inside		N	E	40-10	-	✓	-	-	-	-	-	-	-	-

### KEY:

Treatment:	N	Untreated	Coating:	V	EVA with Corona treatment
	T	Corona		Y	Corona treated LDPE
	V	EVA Treated		E	LDPE
	E	LDPE		B	Biopolymer
	Y	Treated LDPE			
	Q	Copolyester			